

Tarmac Cement
National Laboratory
Yelsway Lane
Waterhouses
Staffordshire
ST10 3AZ

02.05.2024

Composition of Fly ash

**Tudela Fly Ash
EN 450-1 LOI Cat. B, Fineness Cat.N
0086-CPR-756089**

Based on the **February 2024** monthly composite sample: 0563

Property			Value	BS EN 450-1 Limit
Fineness (Residue)	45µm	%	10.8	Declared Value 15% ± 10% <i>(Tested in accordance with BS EN 450-1 cl. 5.3.1)</i>
APD		g/cm ³	2.49	< 200kg/m ³ from declared value
28 Day Activity Index – Jan sample		%	78	>75%
90 Day Activity Index – Dec sample		%	87	>85%
Sulfate	SO ₃	%	1.07	≤ 3.0%
Loss on Ignition	LOI	%	3.94	≤ 7.0%
Chloride	Cl ⁻	%	0.01	≤ 0.1%
Calcium Oxide	CaO	%	6.28	≤ 10.0%
SiO ₂ + Al ₂ O ₃ + Fe ₂ O ₃	-	%	82.0	≥ 70.0%
Free Lime	-	%	0.18	≤ 1.5%
Alkalis	Na ₂ Oeq	%	1.07	≤ 5.0%
Declared Mean Alkali Content	Na ₂ Oeq	%	1.50	-
Declared Maximum Chloride Content	Cl ⁻	%	0.05	-

*BS EN 933-10:2009 method replacing the 63 µm sieve with a 45 µm sieve

For and on behalf of Tarmac Cement:



Simon Chudley

**National Commercial Technical Manager
Tarmac Cement**

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T3 Trinity Park, Bickenhill Lane,
Birmingham, B37 7ES
0345 812 6232 info-cement@tarmac.com

**Conformity of Fly Ash to BS 8500-2: Annex B
Tudela EN 450-1 Fly Ash
0086-CPR-756089**

Based on the composite samples for the month of: February 2024

Constituent	Source
EN 450-1 Fly Ash	Tudela
EN 197-1 CEM I	Aberthaw

The results of compressive strength testing (in accordance with BS EN 196-1)
of a 70:30 blend of CEM I with Fly Ash were:

2 Day Strength (MPa)	19.7
28 Day Strength (MPa)	46.3

Based on equivalent results obtained for the last 7 months, the permitted proportions of
combinations conforming to the requirements of Annex B of BS 8500-2 are:

Strength Class of Combination	Fly Ash Content (%)	
	Min	Max
32,5N	20	35
42,5N	6	28

BS 8500-2 Combination Designation	Fly Ash Content (%)	
	Min	Max
CIIA-V	6	20
CIIB-V	21	35

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Constituent	Source
EN 450-1 Fly Ash	Tudela
EN 197-1 CEM I	Cauldon

The results of compressive strength testing (in accordance with BS EN 196-1)
of a 70:30 blend of CEM I with Fly Ash were:

2 Day Strength (MPa)	19.5
28 Day Strength (MPa)	44.5

Based on equivalent results obtained for the last 7 months, the permitted proportions of
combinations conforming to the requirements of Annex B of BS 8500-2 are:

Strength Class of Combination	Fly Ash Content (%)	
	Min	Max
32,5N	13	35
42,5N	6	25

BS 8500-2 Combination Designation	Fly Ash Content (%)	
	Min	Max
CIIA-V	6	20
CIIB-V	21	35

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Based on the composite samples for the month of: February 2024

Constituent	Source
EN 450-1 Fly Ash	Tudela
EN 197-1 CEM I	Dunbar

The results of compressive strength testing (in accordance with BS EN 196-1) of a 70:30 blend of CEM I with Fly Ash were:

2 Day Strength (MPa)	19.0
28 Day Strength (MPa)	42.8

Based on equivalent results obtained for the last 7 months, the permitted proportions of combinations conforming to the requirements of Annex B of BS 8500-2 are:

Strength Class of Combination	Fly Ash Content (%)	
	Min	Max
32,5N	18	35
42,5N	6	25

BS 8500-2 Combination Designation	Fly Ash Content (%)	
	Min	Max
CIIA-V	6	20
CIIB-V	21	35

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Constituent	Source
EN 450-1 Fly Ash	Tudela
EN 197-1 CEM I	Limerick

The results of compressive strength testing (in accordance with BS EN 196-1) of a 70:30 blend of CEM I with Fly Ash were:

2 Day Strength (MPa)	19.9
28 Day Strength (MPa)	46.2

Based on equivalent results obtained for the last 7 months, the permitted proportions of combinations conforming to the requirements of Annex B of BS 8500-2 are:

Strength Class of Combination	Fly Ash Content (%)	
	Min	Max
32,5N	18	35
42,5N	6	27

BS 8500-2 Combination Designation	Fly Ash Content (%)	
	Min	Max
CIIA-V	6	20
CIIB-V	21	35

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Constituent	Source
EN 450-1 Fly Ash	Tudela
EN 197-1 CEM I	Platin

The results of compressive strength testing (in accordance with BS EN 196-1)
of a 70:30 blend of CEM I with Fly Ash were:

2 Day Strength (MPa)	25.9
28 Day Strength (MPa)	42.8

Based on equivalent results obtained for the last 7 months, the permitted proportions of
combinations conforming to the requirements of Annex B of BS 8500-2 are:

Strength Class of Combination	Fly Ash Content (%)	
	Min	Max
32,5N	15	35
42,5N	6	24

BS 8500-2 Combination Designation	Fly Ash Content (%)	
	Min	Max
CIIA-V	6	20
CIIB-V	21	35

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Constituent	Source
EN 450-1 Fly Ash	Tudela
EN 197-1 CEM I	Rugby

The results of compressive strength testing (in accordance with BS EN 196-1) of a 70:30 blend of CEM I with Fly Ash were:

2 Day Strength (MPa)	19.1
28 Day Strength (MPa)	45.4

Based on equivalent results obtained for the last 7 months, the permitted proportions of combinations conforming to the requirements of Annex B of BS 8500-2 are:

Strength Class of Combination	Fly Ash Content (%)	
	Min	Max
32,5N	17	35
42,5N	6	27

BS 8500-2 Combination Designation	Fly Ash Content (%)	
	Min	Max
CIIA-V	6	20
CIIB-V	21	35

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Based on the composite samples for the month of: February 2024

Constituent	Source
EN 450-1 Fly Ash	Tudela
EN 197-1 CEM I	Tunstead

The results of compressive strength testing (in accordance with BS EN 196-1)
of a 70:30 blend of CEM I with Fly Ash were:

2 Day Strength (MPa)	19.4
28 Day Strength (MPa)	47.1

Based on equivalent results obtained for the last 7 months, the permitted proportions of
combinations conforming to the requirements of Annex B of BS 8500-2 are:

Strength Class of Combination	Fly Ash Content (%)	
	Min	Max
32,5N	22	35
42,5N	6	33

BS 8500-2 Combination Designation	Fly Ash Content (%)	
	Min	Max
CIIA-V	6	20
CIIB-V	21	35

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