

Composition of Ground Granulated Blastfurnace Slag

**Tudela EN 15167-1 GGBS
(0086-CPR-780512)**

Based on the **May 2024** monthly composite sample: 1835

Property			Value	BS EN 15167-1 Limit
Magnesia	MgO	%	7.47	≤ 18.0%
Sulfate	SO ₃	%	0.22	≤ 2.5%
Sulfide	S ²⁻	%	0.74	≤ 2.0%
Chloride	Cl ⁻	%	0.02	≤ 0.1%
Alkalis	Na ₂ O _{eq}	%	0.48	-
Alumina	Al ₂ O ₃	%	11.19	≤ 14%*
Fineness	SSA	m ² /kg	500	≥ 275 m ² /kg
7 Day Activity Index – April Sample		%	51	>40%
28 Day Activity Index – April Sample		%	81	>65%
Declared Mean Alkali Content	Na ₂ O _{eq}	%	0.70	-
Declared Maximum Chloride Content	Cl ⁻	%	0.05	-

***Upper limit in BS 8500 for use in '+SR' combinations**

For and on behalf of Tarmac Cement:



Simon Chudley

**National Commercial Technical Manager
Tarmac Cement**

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**Conformity of Ground Granulated Blast Furnace Slag to BS 8500-2: Annex B
 Tudela EN 15167-1 GGBS
 (0086-CPR-780512)**

Based on the composite samples for the month of: May 2024

Constituent	Source
EN 15167-1 GGBS	Tudela
EN 197-1 CEM II/A-LL	Aberthaw

The results of compressive strength testing (in accordance with BS EN 196-1) on a 50:50 blend of CEM I with GGBS were:

7 Day Strength (MPa)	29.6
28 Day Strength (MPa)	49.3

Based on equivalent results obtained for the last 2 months, the permitted proportions of combinations conforming to the requirements of Annex B of BS 8500-2 are:

Strength Class of Combination	GGBS Content (%)	
	Min	Max
32,5L	35	75
42,5L	6	51
52,5L	-	-

BS 8500-2 Combination Designation	GGBS Content (%)	
	Min	Max
CIIS	6	35
CIIIA	36	65
CIIB	66	80

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Based on the composite samples for the month of: May 2024

Constituent	Source
EN 15167-1 GGBS	Tudela
EN 197-1 CEM I	Aberthaw

The results of compressive strength testing (in accordance with BS EN 196-1) of a 50:50 blend of CEM I with GGBS were:

7 Day Strength (MPa)	27.8
28 Day Strength (MPa)	53.4

Based on equivalent results obtained for the last 10 months, the permitted proportions of combinations conforming to the requirements of Annex B of BS 8500-2 are:

Strength Class of Combination	GGBS Content (%)	
	Min	Max
32,5L	48	80
42,5L	6	64
52,5L	6	31

BS 8500-2 Combination Designation	GGBS Content (%)	
	Min	Max
CIIS	6	35
CIIIA	36	65
CIIB	66	80

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Based on the composite samples for the month of: May 2024

Constituent	Source
EN 15167-1 GGBS	Tudela
EN 197-1 CEM I	Cauldon

The results of compressive strength testing (in accordance with BS EN 196-1) of a 50:50 blend of CEM I with GGBS were:

7 Day Strength (MPa)	27.3
28 Day Strength (MPa)	50.0

Based on equivalent results obtained for the last 10 months, the permitted proportions of combinations conforming to the requirements of Annex B of BS 8500-2 are:

Strength Class of Combination	GGBS Content (%)	
	Min	Max
32,5L	54	80
42,5L	6	73
52,5L	6	38

BS 8500-2 Combination Designation	GGBS Content (%)	
	Min	Max
CIIS	6	35
CIIIA	36	65
CIIB	66	80

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Based on the composite samples for the month of: May 2024

Constituent	Source
EN 15167-1 GGBS	Tudela
EN 197-1 CEM I	Dunbar

The results of compressive strength testing (in accordance with BS EN 196-1) of a 50:50 blend of CEM I with GGBS were:

7 Day Strength (MPa)	23.4
28 Day Strength (MPa)	57.0

Based on equivalent results obtained for the last 10 months, the permitted proportions of combinations conforming to the requirements of Annex B of BS 8500-2 are:

Strength Class of Combination	GGBS Content (%)	
	Min	Max
32,5L	54	80
42,5L	33	53
52,5L	6	43

BS 8500-2 Combination Designation	GGBS Content (%)	
	Min	Max
CIIS	6	35
CIIIA	36	65
CIIB	66	80

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Based on the composite samples for the month of: May 2024

Constituent	Source
EN 15167-1 GGBS	Tudela
EN 197-1 CEM I	Hope

The results of compressive strength testing (in accordance with BS EN 196-1) of a 50:50 blend of CEM I with GGBS were:

7 Day Strength (MPa)	30.4
28 Day Strength (MPa)	56.2

Based on equivalent results obtained for the last 10 months, the permitted proportions of combinations conforming to the requirements of Annex B of BS 8500-2 are:

Strength Class of Combination	GGBS Content (%)	
	Min	Max
32,5L	54	79
42,5L	20	63
52,5L	6	43

BS 8500-2 Combination Designation	GGBS Content (%)	
	Min	Max
CIIS	6	35
CIIIA	36	65
CIIB	66	80

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Based on the composite samples for the month of: May 2024

Constituent	Source
EN 15167-1 GGBS	Tudela
EN 197-1 CEM I	Lagerdorf

The results of compressive strength testing (in accordance with BS EN 196-1) on a 50:50 blend of CEM I with GGBS were:

7 Day Strength (MPa)	31.4
28 Day Strength (MPa)	56.5

Based on equivalent results obtained for the last **10** months, the permitted proportions of combinations conforming to the requirements of Annex B of BS 8500-2 are:

Strength Class of Combination	GGBS Content (%)	
	Min	Max
32,5L	57	80
42,5L	19	67
52,5L	6	43

BS 8500-2 Combination Designation	GGBS Content (%)	
	Min	Max
CIIS	6	35
CIIIA	36	65
CIIB	66	80

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Constituent	Source
EN 15167-1 GGBS	Tudela
EN 197-1 CEM I	Lemona

The results of compressive strength testing (in accordance with BS EN 196-1) on a 50:50 blend of CEM I with GGBS were:

7 Day Strength (MPa)	28.1
28 Day Strength (MPa)	54.3

Based on equivalent results obtained for the last 4 months, the permitted proportions of combinations conforming to the requirements of Annex B of BS 8500-2 are:

Strength Class of Combination	GGBS Content (%)	
	Min	Max
32,5L	51	80
42,5L	10	62
52,5L	6	37

BS 8500-2 Combination Designation	GGBS Content (%)	
	Min	Max
CIIS	6	35
CIIIA	36	65
CIIB	66	80

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Constituent	Source
EN 15167-1 GGBS	Tudela
EN 197-1 CEM I	Limerick

The results of compressive strength testing (in accordance with BS EN 196-1) of a 50:50 blend of CEM I with GGBS were:

7 Day Strength (MPa)	28.3
28 Day Strength (MPa)	51.7

Based on equivalent results obtained for the last 10 months, the permitted proportions of combinations conforming to the requirements of Annex B of BS 8500-2 are:

Strength Class of Combination	GGBS Content (%)	
	Min	Max
32,5L	52	77
42,5L	6	61
52,5L	-	-

BS 8500-2 Combination Designation	GGBS Content (%)	
	Min	Max
CIIS	6	35
CIIIA	36	65
CIIBB	66	80

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Constituent	Source
EN 15167-1 GGBS	Tudela
EN 197-1 CEM I	Mannock

The results of compressive strength testing (in accordance with BS EN 196-1) of a 50:50 blend of CEM I with GGBS were:

7 Day Strength (MPa)	31.3
28 Day Strength (MPa)	55.5

Based on equivalent results obtained for the last **10** months, the permitted proportions of combinations conforming to the requirements of Annex B of BS 8500-2 are:

Strength Class of Combination	GGBS Content (%)	
	Min	Max
32,5L	57	80
42,5L	6	69
52,5L	6	37

BS 8500-2 Combination Designation	GGBS Content (%)	
	Min	Max
CIIS	6	35
CIIIA	36	65
CIIB	66	80

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Constituent	Source
EN 15167-1 GGBS	Tudela
EN 197-1 CEM I	Platin

The results of compressive strength testing (in accordance with BS EN 196-1) of a 50:50 blend of CEM I with GGBS were:

7 Day Strength (MPa)	28.6
28 Day Strength (MPa)	54.7

Based on equivalent results obtained for the last 10 months, the permitted proportions of combinations conforming to the requirements of Annex B of BS 8500-2 are:

Strength Class of Combination	GGBS Content (%)	
	Min	Max
32,5L	51	80
42,5L	6	66
52,5L	6	39

BS 8500-2 Combination Designation	GGBS Content (%)	
	Min	Max
CIIS	6	35
CIIIA	36	65
CIIB	66	80

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Constituent	Source
EN 15167-1 GGBS	Tudela
EN 197-1 CEM I	Tunstead

The results of compressive strength testing (in accordance with BS EN 196-1)
of a 50:50 blend of CEM I with GGBS were:

7 Day Strength (MPa)	27.2
28 Day Strength (MPa)	56.6

Based on equivalent results obtained for the last 10 months, the permitted proportions of
combinations conforming to the requirements of Annex B of BS 8500-2 are:

Strength Class of Combination	GGBS Content (%)	
	Min	Max
32,5L	56	80
42,5L	6	65
52,5L	6	38

BS 8500-2 Combination Designation	GGBS Content (%)	
	Min	Max
CIIS	6	35
CIIIA	36	65
CIIBB	66	80

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